

L. KLEIN SA	ISO 9001: QUALITÄTSDOKUMENT D3.0.0.16 LEGIERUNGS-/ SCHROTT- ZUSCHLÄGE MAJORATION D'ALLIAGE / MÉTAL ALLOY-/ SCRAP SURCHARGES	Seite: 1 / 1 Rev. Stand: 1 Rev. Datum: 01.04.16 Genehmigt: mf
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Gültig ab / Valable à partir du / Valid from: 01.08.25

Werkstoff Nr. No. Matière Material no.	DIN / EN	ASTM / AISI andere/autres/others	Zuschlag Surcharge CHF / kg
1.4005	X 12 CrS13	416 / 416 MOD	1.20
1.4016	X 6 Cr17	430	1.10
1.4021 / 1.4028	X 20Cr13 / X 30Cr13	420, 420 A / 420 B	1.00
1.4034 / 1.4035	X 46 Cr13 / X 46 CrS13	420, 420 C / ~ 420 F	1.00
1.4057	X 17 CrNi16-2	431	1.30
1.4104	X 14 CrMoS17	~ 430 F	1.30
1.4105	X 6 CrMoS17	430 FR /430 F	1.30
1.4108	X 30 CrMoN15-1		2.60
~ 1.4109	~ X 70 CrMo15	440 A	1.20
1.4112	X 90 CrMoV18	~ 440 B	1.70
1.4122	X 39 CrMo 17		1.60
1.4123	X 40 CrMoVN16-2	420 MOD	2.50
1.4125	X 105 CrMo17	440 C	1.30
1.4197	X 20 CrNiMoS13-1	420 F MOD	1.80
1.4301 / 1.4306	X 5 CrNi18-10 / X 2 CrNi19-11	304 / 304 L	2.60
1.4305	X 8 CrNiS18-9	303	2.30
1.4310	X 10 CrNi18-8	~ 301 / 302	2.20
1.4404	X 2 CrNiMo17-12-2	~ 316 L	4.00
1.4427 So	~ X 12 CrNiMoS18-11	~ 316 L (+S)	3.80
1.4435	X 2 CrNiMo18-14-3	316 L	4.20
1.4441	X 2 CrNiMo18-15-3	~ 316 LVM	4.90
1.4472	X 4 CrNiMnMo21-9-4		5.10
1.4523	X2CrMoTiS18-2	~ 444 FR	2.40
1.4539	X 1 NiCrMoCu25-20-5	904 L	6.60
1.4542	X 5 CrNiCuNb16-4	630	2.10
1.4543	X 3 CrNiCuTiNb12-9	XM-16	3.60
1.4571	X 6 CrNiMoTi17-12-2	316 Ti	3.70
1.4598 (1.4404+S+Cu)	X 2 CrNiMo17-10-2+S+Cu	~ 316 L (+S+Cu)	4.00
1.0715 / 1.0718 1.0737 / 1.0737+Bi	11SMn30+C / 11SMnPb30+C 11SMnPb37+C / 11SMnPb37+Bi+C	~ 1213 / ~ 12 L 13 ~ 12 L 14	0.40
~ 1.0758 / 1.0759 ~ 1.1268+Pb	~ 60 SPb22 / ~ 70 SPb20	~ 1095	0.40
1.2210	115 CrV3	~ L 2	0.50
1.2516	120 WV4	~ L 1	1.10
1.3505	100 Cr6	~ 52100	0.30
~ 1.7103	67 SiCr5	~ 9254	0.20
1.7139	16 MnCrS5	~ 5115	0.20
2.1076	CuSn4Pb4Zn4	B 139	9.00
ARCAP			21.00

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